

Date: Tuesday, 1/31/2006 11:07:10 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLOWER MOTOR ADAPTER
Job Number	: 25689-1		
Estimate Number	: 12132		
P.O. Number	: N/A	Part Number	: D34763
This Issue	: 1/31/2006 S.O. No. : N/A	Drawing Number	: D3476 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL / MED FAB	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/21/2006 Qty: 10 Um: Each
Checked & Approved By	: <u>06.01.31</u>		
Comment	: Est Rev: A New Issue 06-01-31 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 489 For D3476-3S

Spin as per Dwg D3476

Possible Supplier: SIEG

Material release note is required

2.0	D34763S	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 scoop outlet

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Layout Hole Position Using Dt8844 Template

2-Drill 2.250" as per Dwg D3476

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLOWER MOTOR ADAPTER

Job Number: 25689

Part Number: D34763

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-Flare as per Dwg D3476 Using DT8845 A&B

4-Deburr if Required

0603-28 ①

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-03-24 ①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

0603-24 ①

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/03/30 ①

Job Completion



06-03-30

